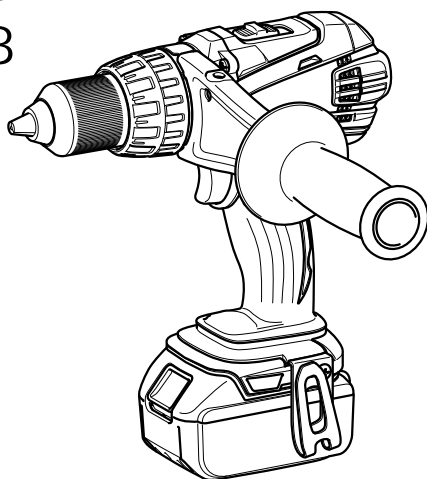


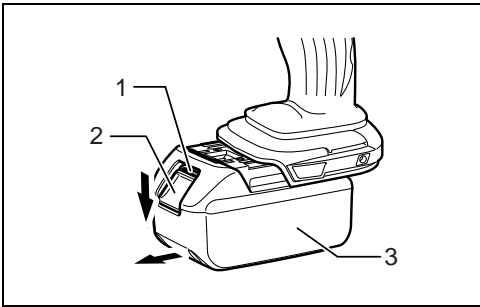


DDF448
DDF458



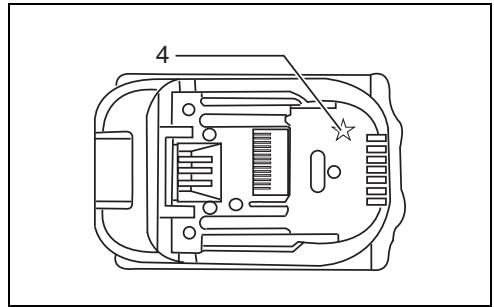
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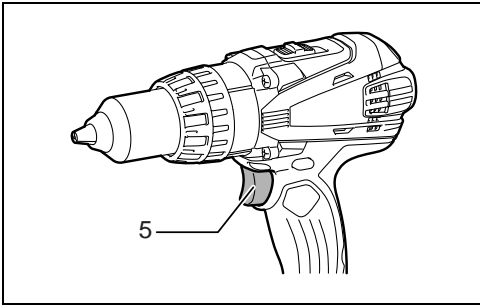
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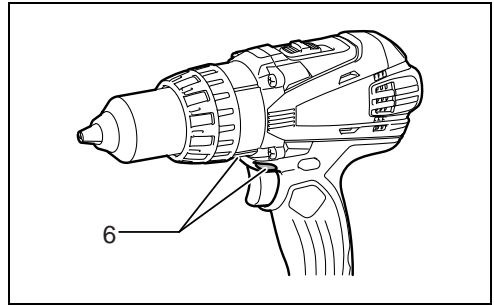
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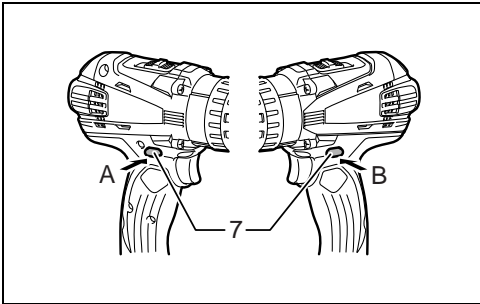
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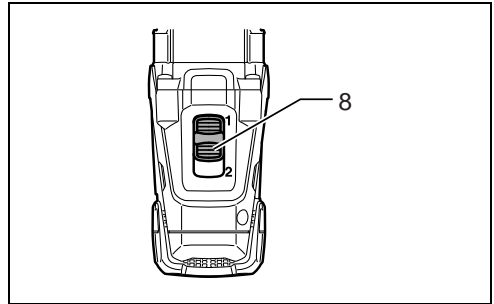
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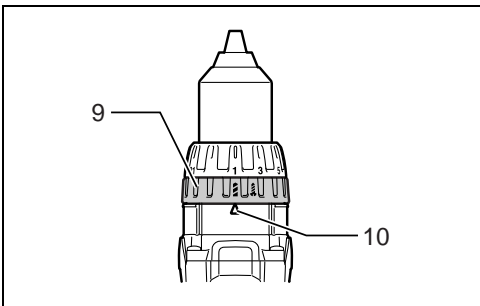
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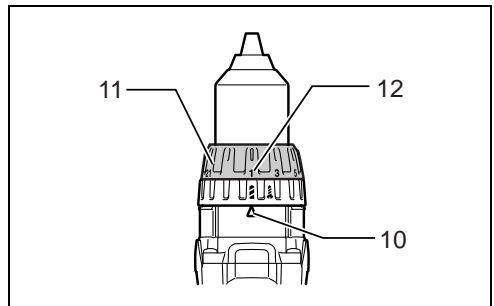
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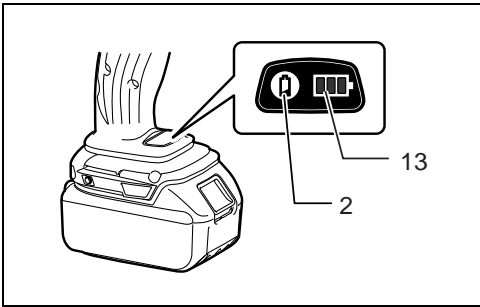
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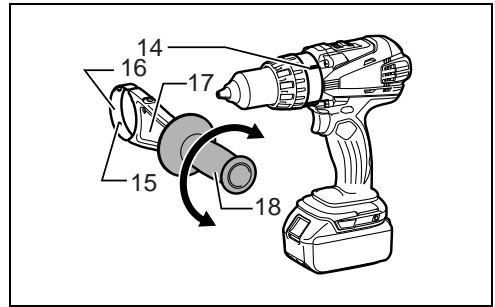
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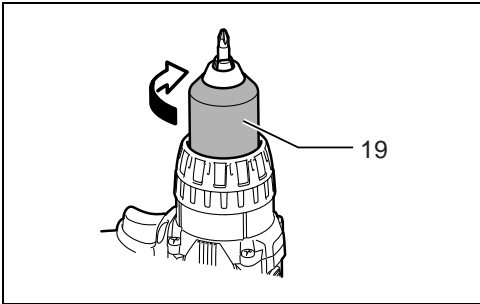
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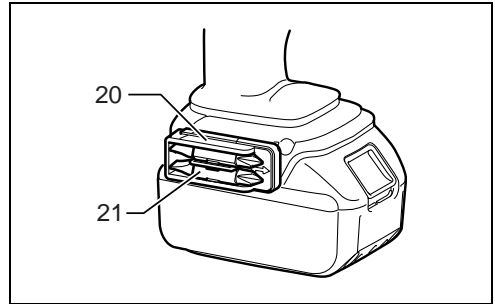
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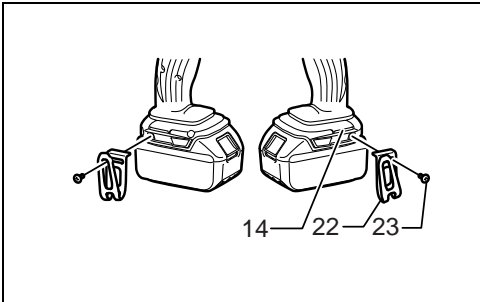
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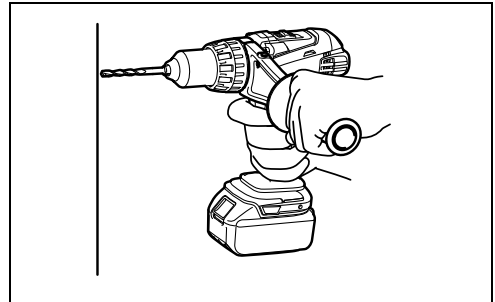
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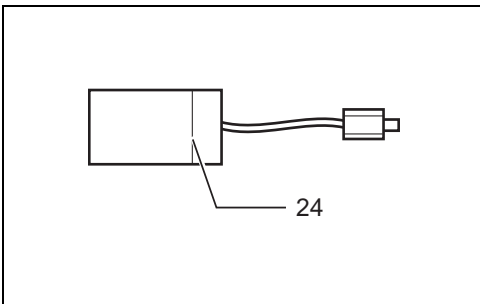
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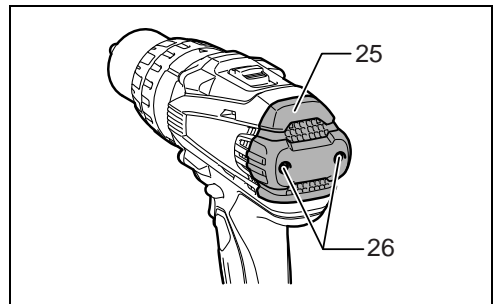
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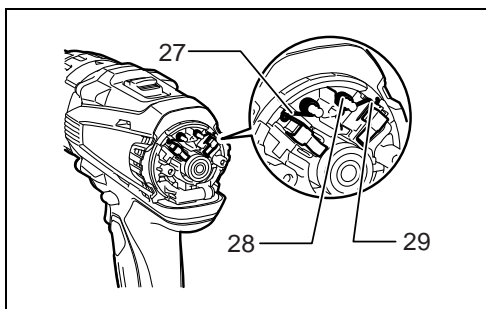
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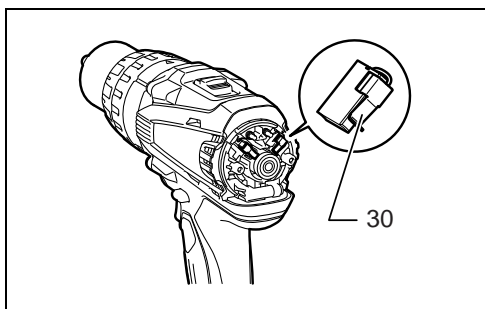
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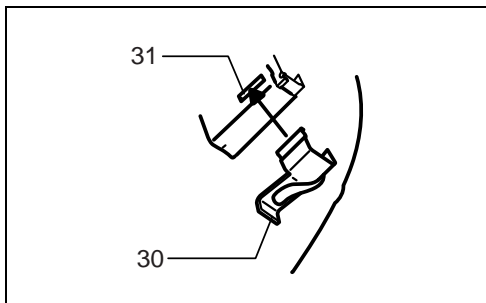
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012707



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006304

ENGLISH (Original instructions)

Explanation of general view

- | | | |
|------------------------------|-------------------|----------------------|
| 1. Red indicator | 12. Graduation | 23. Screw |
| 2. Button | 13. LED indicator | 24. Limit mark |
| 3. Battery cartridge | 14. Groove | 25. Rear cover |
| 4. Star marking | 15. Protrusion | 26. Screws |
| 5. Switch trigger | 16. Steel band | 27. Arm |
| 6. Lamp | 17. Grip base | 28. Spring |
| 7. Reversing switch lever | 18. Side grip | 29. Recessed part |
| 8. Speed change lever | 19. Sleeve | 30. Carbon brush cap |
| 9. Action mode changing ring | 20. Bit holder | 31. Hole |
| 10. Arrow | 21. Bit | |
| 11. Adjusting ring | 22. Hook | |

SPECIFICATIONS

Model		DDF448	DDF458
Capacities	Drilling into steel	13 mm	13 mm
	Drilling into wood	65 mm	76 mm
	Fastening wood screw	8 mm x 75 mm	10 mm x 90 mm
	Fastening machine screw	6 mm	
No load speed (min ⁻¹)	High (2)	0 - 1,800	0 - 2,000
	Low (1)	0 - 350	0 - 400
Overall length		225 mm	
Net weight		2.2 kg	2.3 kg
Rated voltage		D.C. 14.4 V	D.C. 18 V

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- Weight, with battery cartridge, according to EPTA-Procedure 01/2003

Intended use

ENE034-1

The tool is intended for drilling and screw driving in wood, metal and plastic.

General Power Tool Safety Warnings

GEA010-1

⚠ WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

CORDLESS DRIVER DRILL SAFETY WARNINGS

GEB088-1

1. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
2. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.

3. **Hold power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
4. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
5. **Hold the tool firmly.**
6. **Keep hands away from rotating parts.**
7. **Do not leave the tool running. Operate the tool only when hand-held.**
8. **Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
9. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS.

⚠ WARNING:
DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

IMPORTANT SAFETY INSTRUCTIONS

ENC007-7

FOR BATTERY CARTRIDGE

1. Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
2. Do not disassemble battery cartridge.
3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
5. Do not short the battery cartridge:
 - (1) Do not touch the terminals with any conductive material.
 - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
 - (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.
6. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50°C (122°F).
7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
8. Be careful not to drop or strike battery.
9. Do not use a damaged battery.

SAVE THESE INSTRUCTIONS.

Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged.
Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10°C - 40°C (50°F - 104°F). Let a hot battery cartridge cool down before charging it.
4. Charge the battery cartridge once in every six months if you do not use it for a long period of time.

FUNCTIONAL DESCRIPTION

⚠ CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge (Fig. 1)

⚠ CAUTION:

- Always switch off the tool before installing or removing of the battery cartridge.
- To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.
- To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

⚠ CAUTION:

- Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not use force when installing the battery cartridge. If the cartridge does not slide in easily, it is not being inserted correctly.

Battery protection system (Lithium-ion battery with star marking) (Fig. 2)

Lithium-ion batteries with a star marking are equipped with a protection system. This system automatically cuts off power to the tool to extend battery life. The tool will automatically stop during operation if the tool and/or battery are placed under one of the following conditions:

• Overloaded:

The tool is operated in a manner that causes it to draw an abnormally high current.

In this situation, release the switch trigger on the tool and stop the application that caused the tool to become overloaded. Then pull the switch trigger again to restart.

If the tool does not start, the battery is overheated. In this situation, let the battery cool before pulling the switch trigger again.

• Low battery voltage:

The remaining battery capacity is too low and the tool will not operate. In this situation, remove and recharge the battery.

Switch action (Fig. 3)

⚠ CAUTION:

- Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

Lighting up the front lamp (Fig. 4)

⚠ CAUTION:

- Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled.

The lamp goes out 10 -15 seconds after releasing the trigger.

NOTE:

- Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

Reversing switch action (Fig. 5)

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

⚠ CAUTION:

- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.
- When not operating the tool, always set the reversing switch lever to the neutral position.



Speed change (Fig. 6)

To change the speed, first switch off the tool and then slide the speed change lever to the "2" side for high speed or, "1" side for low speed. Be sure that the speed change lever is set to the correct position before operation. Use the right speed for your job.

⚠ CAUTION:

- Always set the speed change lever fully to the correct position. If you operate the tool with the speed change lever positioned halfway between the "1" side and, "2" side, the tool may be damaged.
- Do not use the speed change lever while the tool is running. The tool may be damaged.

Selecting the action mode (Fig. 7)


This tool has an action mode changing ring. For drilling, turn the ring so that the arrow on the tool body points toward the  mark on the ring. For screwing, turn the ring so that the arrow points toward the  mark on the ring.

⚠ CAUTION:

- Always set the ring correctly to your desired mode mark. If you operate the tool with the ring positioned halfway between the mode marks, the tool may be damaged.

Adjusting the fastening torque (screwdriver mode ") (Fig. 8)

The fastening torque can be adjusted in 21 steps by turning the adjusting ring so that its graduations are aligned with the pointer on the tool body.

First, slide the action mode change lever to the position of  symbol.

The fastening torque is minimum when the number 1 is aligned with the pointer, and maximum when the marking is aligned with the pointer. The clutch will slip at various torque levels when set at the number 1 to 21. Before actual operation, drive a trial screw into your material or a piece of duplicate material to determine which torque level is required for a particular application.




NOTE:

- The adjusting ring does not lock when the pointer is positioned only halfway between the graduations.

Empty signal for remaining battery capacity (Fig. 9)

Stop the tool and with the tool stopped press the button on the switch panel and the remaining battery capacity will be signaled on the panel.

The status displayed on the switch panel and the remaining battery capacity is shown in the following table.

LED indicator status	Remaining battery capacity
	About 50 % or more
	About 20 % - 50 %
	About less than 20 %

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NOTE:

- Before checking the remaining battery capacity, be sure to stop the tool.

ASSEMBLY

⚠ CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing side grip (auxiliary handle) (Fig. 10)

Always use the side grip to ensure operating safety. Insert the side grip so that the protrusions on the grip base and steel band fit in between the grooves on the tool barrel. Then tighten the grip by turning clockwise.

To change the angle of the side grip, loosen and remove the grip, then turn and insert it again.

Installing or removing driver bit or drill bit (Fig. 11)

Turn the sleeve counterclockwise to open the chuck jaws. Place the bit in the chuck as far as it will go. Turn the sleeve clockwise to tighten the chuck. To remove the bit, turn the sleeve counterclockwise.

Installing bit holder (Fig. 12)

Fit the bit holder into the protrusion at the tool foot on either right or left side and secure it with a screw. When not using the driver bit, keep it in the bit holders. Bits 45 mm long can be kept there.

Hook (Fig. 13)

The hook is convenient for temporarily hanging the tool. This can be installed on either side of the tool.

To install the hook, insert it into a groove in the tool housing on either side and then secure it with a screw. To remove, loosen the screw and then take it out.

OPERATION (Fig. 14)

Screwdriving operation

First, slide the action mode change lever so that it points to the **g** marking. Adjust the adjusting ring to the proper torque level for your work. Then proceed as follows.

Place the point of the driver bit in the screw head and apply pressure to the tool. Start the tool slowly and then increase the speed gradually. Release the switch trigger as soon as the clutch cuts in.

NOTE:

- Make sure that the driver bit is inserted straight in the screw head, or the screw and/or bit may be damaged.
- When driving wood screw, predrill a pilot hole 2/3 the diameter of the screw. It makes driving easier and prevents splitting of the workpiece.
- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

Drilling operation

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry. First, slide the action mode change lever so that it points to the **g** marking. The adjusting ring can be aligned in any torque levels for this operation. Then proceed as follows.

⚠ CAUTION:

- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.
- There is a tremendous force exerted on the tool/bit at the time of hole break through. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- A stuck bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.
- Always secure small workpieces in a vise or similar hold-down device.
- If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

MAINTENANCE

⚠ CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.
- Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

Replacing carbon brushes (Fig. 15)

Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

Use a screwdriver to remove two screws then remove the rear cover. (Fig. 16)

Raise the arm part of the spring and then place it in the recessed part of the brush holder with a slotted bit screwdriver of slender shaft or the like. (Fig. 17)

Use pliers to remove the carbon brush caps of the carbon brushes. Take out the worn carbon brushes, insert the new ones. (Fig. 18)

Make sure that the carbon brush caps fit into the holes in brush holders securely.

Reinstall the rear cover and tighten two screws securely. (Fig. 19)

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠ CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Drill bits
- Screw bits
- Hook
- Grip assembly
- Makita genuine battery and charger
- Rubber pad assembly
- Wool bonnet
- Foam polishing pad
- Battery protector

NOTE:

- Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

Noise

ENG905-1

The typical A-weighted noise level determined according to EN60745:

Sound pressure level (L_{pA}): 70 dB (A) or less
Uncertainty (K): 3 dB (A)

The noise level under working may exceed 80 dB (A).

Wear ear protection.

Vibration

ENG900-1

The vibration total value (tri-axial vector sum) determined according to EN60745:

Work mode: drilling into metal

Vibration emission ($a_{h,D}$): 2.5 m/s² or less

Uncertainty (K): 1.5 m/s²

ENG901-1

- The declared vibration emission value has been measured in accordance with the standard test method and may be used for comparing one tool with another.
- The declared vibration emission value may also be used in a preliminary assessment of exposure.



WARNING:

- The vibration emission during actual use of the power tool can differ from the declared emission value depending on the ways in which the tool is used.
- Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

For European countries only

ENH101-15

EC Declaration of Conformity

We Makita Corporation as the responsible manufacturer declare that the following Makita machine(s):

Designation of Machine:

Cordless Driver Drill

Model No./ Type: DDF448, DDF458

are of series production and

Conforms to the following European Directives:

2006/42/EC

And are manufactured in accordance with the following standards or standardised documents:

EN60745

The technical documentation is kept by our authorised representative in Europe who is:

Makita International Europe Ltd.

Michigan Drive, Tongwell,

Milton Keynes, Bucks MK15 8JD, England

10. 8. 2011

Tomoyasu Kato

Director

Makita Corporation

3-11-8, Sumiyoshi-cho,

Anjo, Aichi, 446-8502, JAPAN